



# Railway Suspension system Optimization

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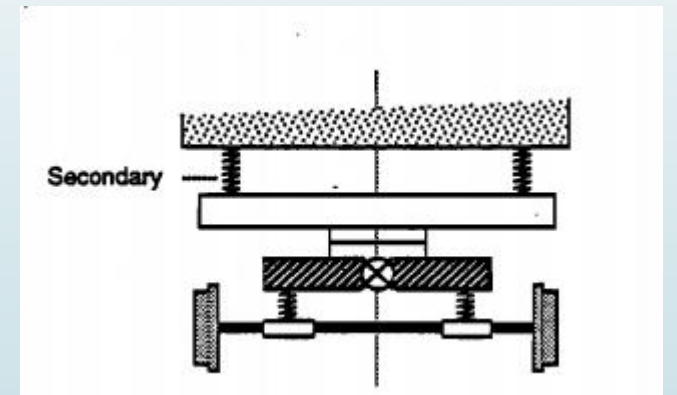
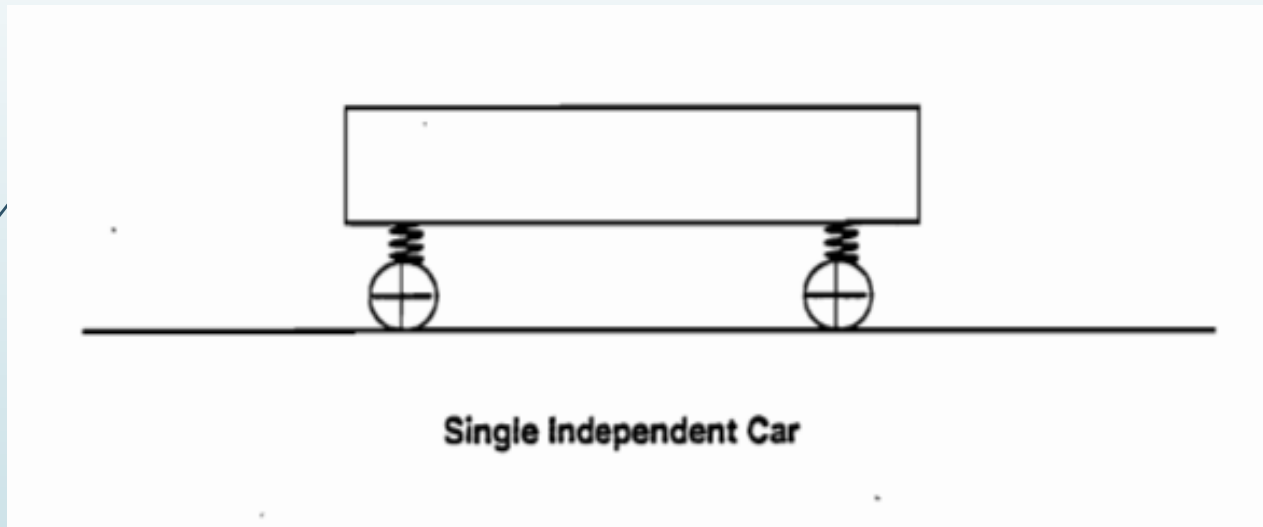
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# Suspension system in Rail Coaches

- There are various configurations in which suspensions are used in Railway depending on the era, country speed of train etc.
- But most of the rail coaches have the concept of dual suspension systems: Primary and Secondary.
- Primary Suspension is employed between the wheel set and the axle.
- Secondary Suspension is employed between the Car(bogie) body and the wheel set.

# Suspension system in Rail Coaches



# Primary suspension

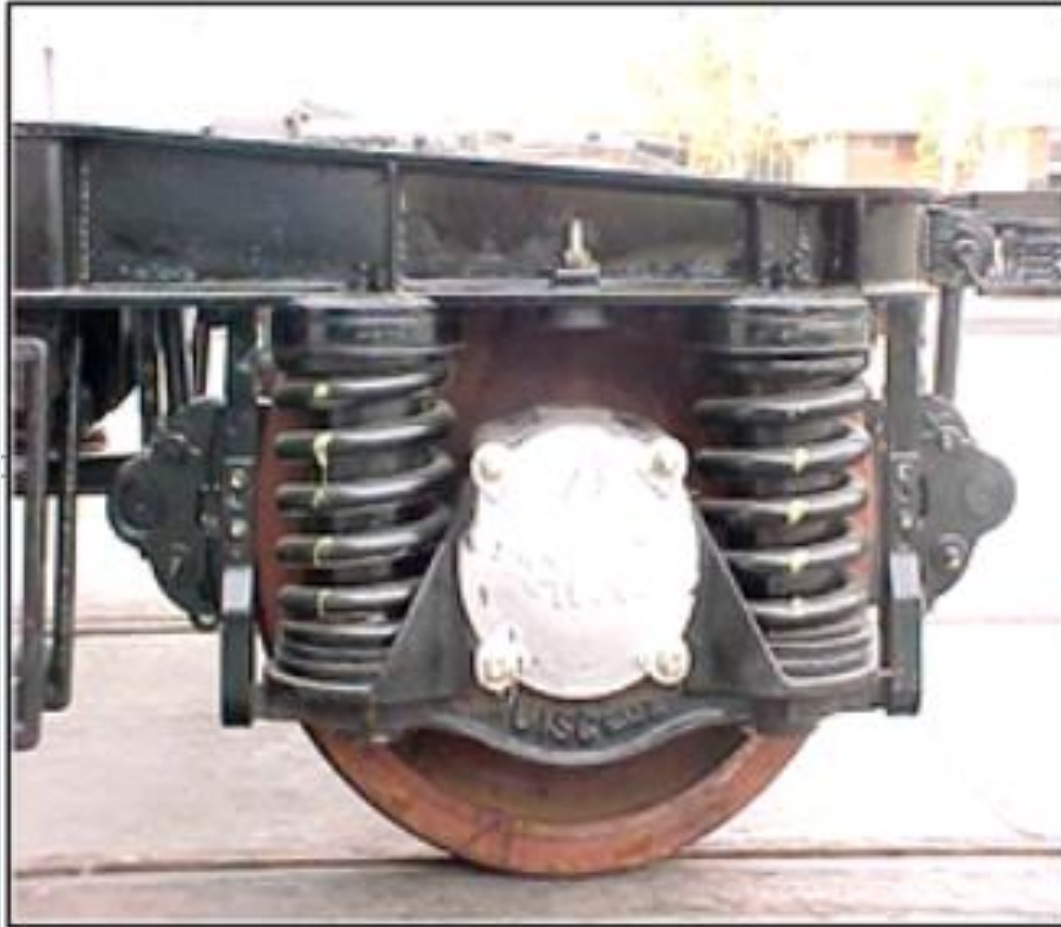


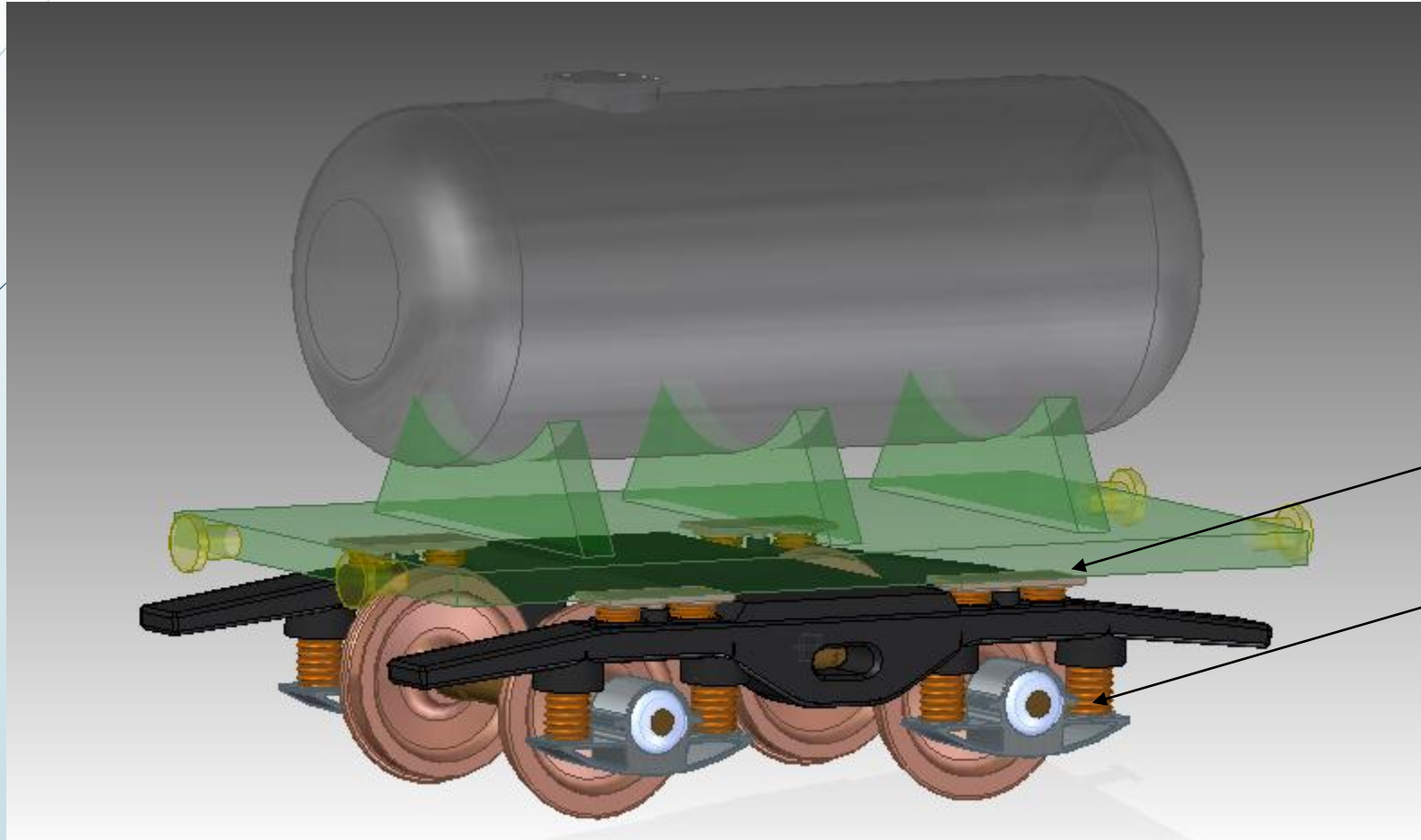
Image Courtesy: <http://4.bp.blogspot.com/-KwWbwFOfoe0/VbG6LDYPhPI/AAAAAAAADIs/HoSMyvvgb68/s640/PRIMARY.PNG>

# Secondary Suspension



Image Courtesy: <http://sonicstorm.com/trains/secondary.jpg>

# Model of the Bogie

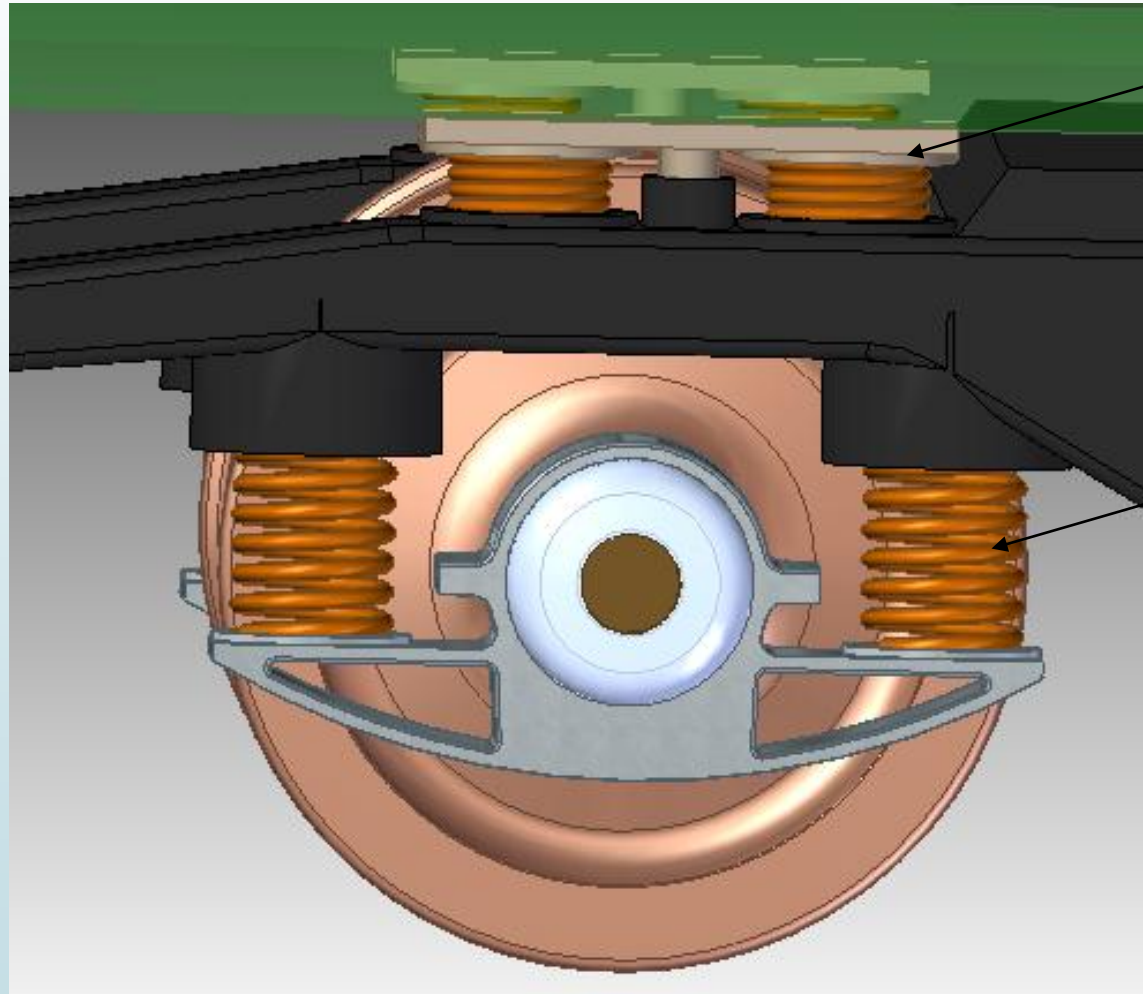


Secondary  
suspension

Primary  
suspension



# Model of Primary and Secondary Suspensions



Secondary  
suspension

Primary  
suspension



# Our Aim

- Our aim is to maximize the Ride comfort.
- We have chosen the Ride comfort index as defined by German researchers Sperling and Betzhold for Rail Cars.
- The Wertungszahl ( $W_z$ ) Index is defined as

$$W_z = [100 B(f) a_0]^{.3}$$

Where,  $a_0$  is the acceleration amplitude (m/s<sup>2</sup>) at floor level in the lateral or vertical direction and  $B(f)$  is the frequency weighting function.

- The above equation indicates that The  $W_z$  Index is proportional to  $a_0$  which means that to minimize the  $W_z$  index we need to minimize the Force function  $F_z$ .



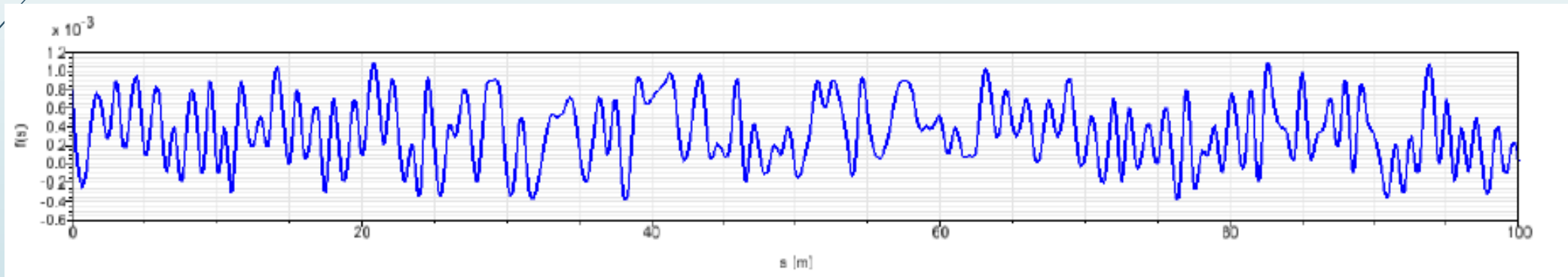
# Wertungszahl ( $W_z$ ) Index : Comfort level

Ride Index $W_z$	Comfort level
1	Just noticeable
2	Clearly noticeable
2.5	More pronounced but not unpleasant
3	Strong, irregular, but still tolerable
3.25	Very irregular
3.5	Extreme irregular, unpleasant
4	Extremely unpleasant. Harmful

Note: Figure taken from Reference [1]

# Assumptions made

- The model has been simplified so as to fit the Quarter car model.
- The Wheel has been assumed to be rigid and the previously used parameters for the tire are now used for the Primary Suspension
- The following graph represents typical track irregularities along the length of the track.



- So we have used an approximate function  $h = h_0(e^{i\omega t})$  where  $h_0=10^{-4}$  m as shown in the graph above and  $\omega=50$  Hz.

Note: Figure taken from Reference [1]

# Suspension Parameters

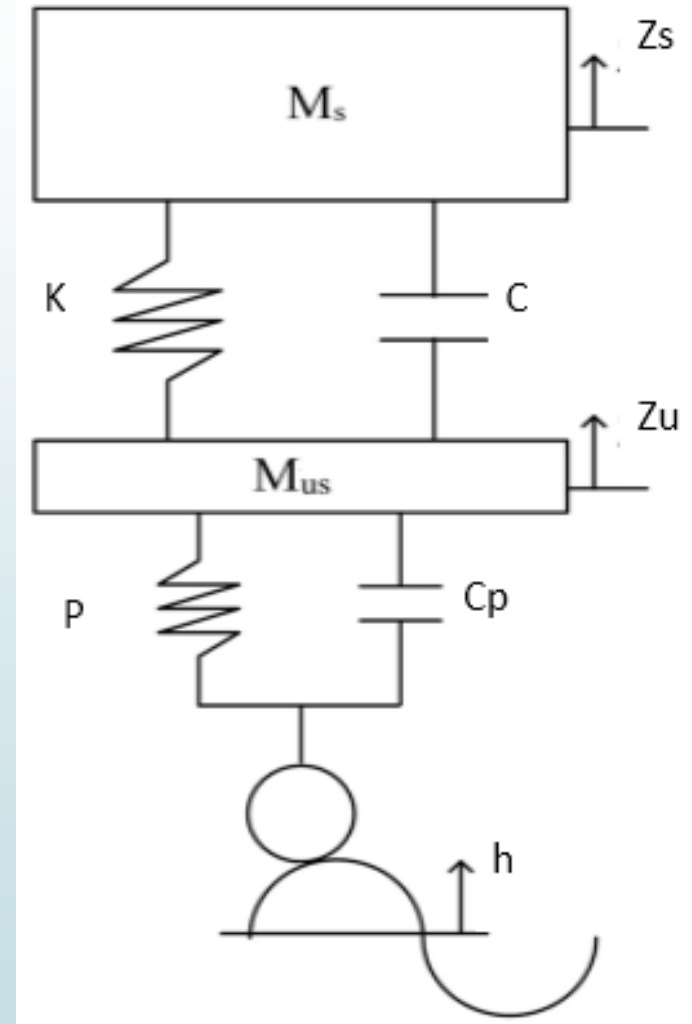
Selected Bogie type is Buckeye G70 manufactured by Amtrak

► For Primary suspensions:

- Spring Stiffness  $P=180 \cdot 10^6$  N/m.
- Damping rates range  $C_p=89-250 \cdot 10^3$  Ns/m

► For Secondary suspensions:

- Spring Stiffness  $k=728 \cdot 10^3$  N/m.
- Damping rates range  $C=30-200 \cdot 10^3$  Ns/m.



# Equation of motions

$$\Rightarrow M_s * \ddot{Z}_s + C(\dot{Z}_s - \dot{Z}_u) + k(Z_s - Z_u) = 0; \quad (1)$$

$$\Rightarrow M_u * \ddot{Z}_u + C(\dot{Z}_u - \dot{Z}_s) + k(Z_u - Z_s) + C_p(\dot{Z}_u - \dot{h}) + P(Z_u - h) = 0; \quad (2)$$

The aim here is to minimize the force function i.e.  $F_z = -P(Z_u - h)$  where  $F_z$  is The vertical force exerted by the track on the wheel.

The parameter  $C_p$  cannot be ignored now since it does not represent the tire parameters anymore but represents primary suspension. So simplified method of ignoring  $C_p$  cannot be used.

We have used ode45 solver to solve these equations for a range of values of  $C$  and  $C_p$  and thereafter applied Genetic Algorithm to find their optimized values.

# Equation of motions

For ode45 following 1<sup>st</sup> order form of the above equations are used:

- $Z_s = Z_1;$
- $\dot{Z}_s = \dot{Z}_1 = Z_2;$
- $\ddot{Z}_s = \dot{Z}_2;$
- $Z_u = Z_3;$
- $\dot{Z}_u = \dot{Z}_3 = Z_4;$
- $\ddot{Z}_u = \dot{Z}_4;$

# Equation of motions

$$\Rightarrow M_s \dot{Z}_2 + C(Z_2 - Z_4) + k(Z_1 - Z_3) = 0;$$

$$\dot{Z}_2 = \left(\frac{-1}{M_s}\right) \{C(Z_2 - Z_4) + k(Z_1 - Z_3)\};$$

$$\Rightarrow M_u \dot{Z}_4 + C(Z_4 - Z_2) + k(Z_3 - Z_1) + C_p(Z_4 - \dot{h}) + P(Z_3 - h) = 0;$$

$$\dot{Z}_4 = \left(\frac{-1}{M_u}\right) \{C(Z_4 - Z_2) + k(Z_3 - Z_1) + C_p(Z_4 - \dot{h}) + P(Z_3 - h)\}$$

# Final Equations of motions

- $\dot{Z}_1 = Z_2;$
- $\dot{Z}_2 = \left(\frac{-1}{M_s}\right) \{C(Z_2 - Z_4) + k(Z_1 - Z_3)\};$
- $\dot{Z}_3 = Z_4;$
- $\dot{Z}_4 = \left(\frac{-1}{M_u}\right) \{C(Z_4 - Z_2) + k(Z_3 - Z_1) + C_p(Z_4 - \dot{h}) + P(Z_3 - h)\}$





## The following values were used for various other coefficients and parameters

- Bogie Mass= 51000 kg
- Quarter Wt on one wheel= 12750 kg (Sprung Mass)
- Wt of suspension, wheel set(quarter), axle etc= 2000 kg(Unsprung Mass)
- P and K have been fixed while  $C_p$  and C have been made as parameters for optimization.



# Optimization Approaches

Optimization Goal : Minimizing  $F_z$  for given input  $h$

Heuristic Methodologies

Genetic Algorithms , Artificial Neural networks , Fuzzy Logic

Iterative methods

Quasi-Newton method , Gradient descent method, Interpolation methods

Genetic Algorithms chosen

- Random Global Search Algorithm
- Multiple local optima
- The objective function is not smooth
- The number of parameters is 2

# Genetic Algorithm

Length of chromosome =  $12 + 12 = 24$

Size of chromosome population = 20

Cross-over probability = 0.7

Mutation probability = 0.001

Fitness function =  $Fz$

Termination Criteria : Either 1000 iterations or no improvement in solution quality after 200 generations

ODE45 is used to solve the set of differential equations for quarter car model.

ODE45 uses 4<sup>th</sup> Order Range-Kutta method

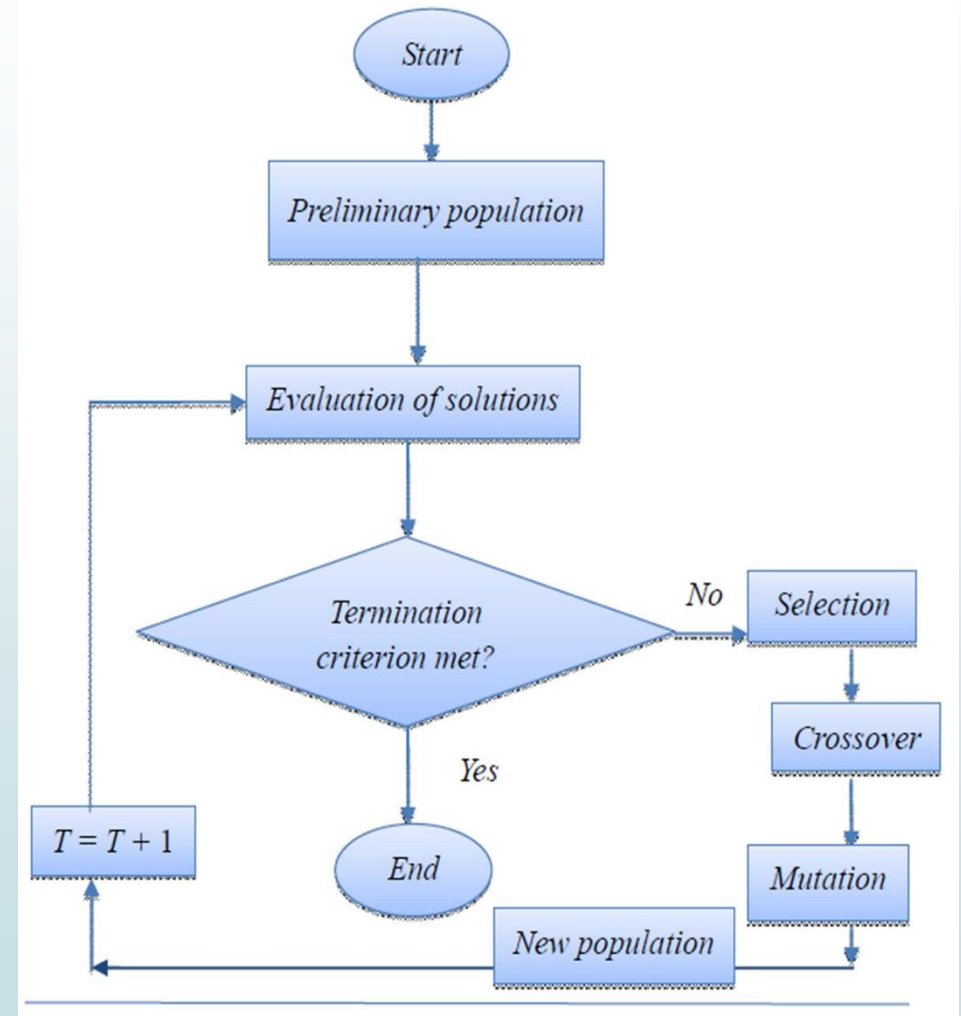
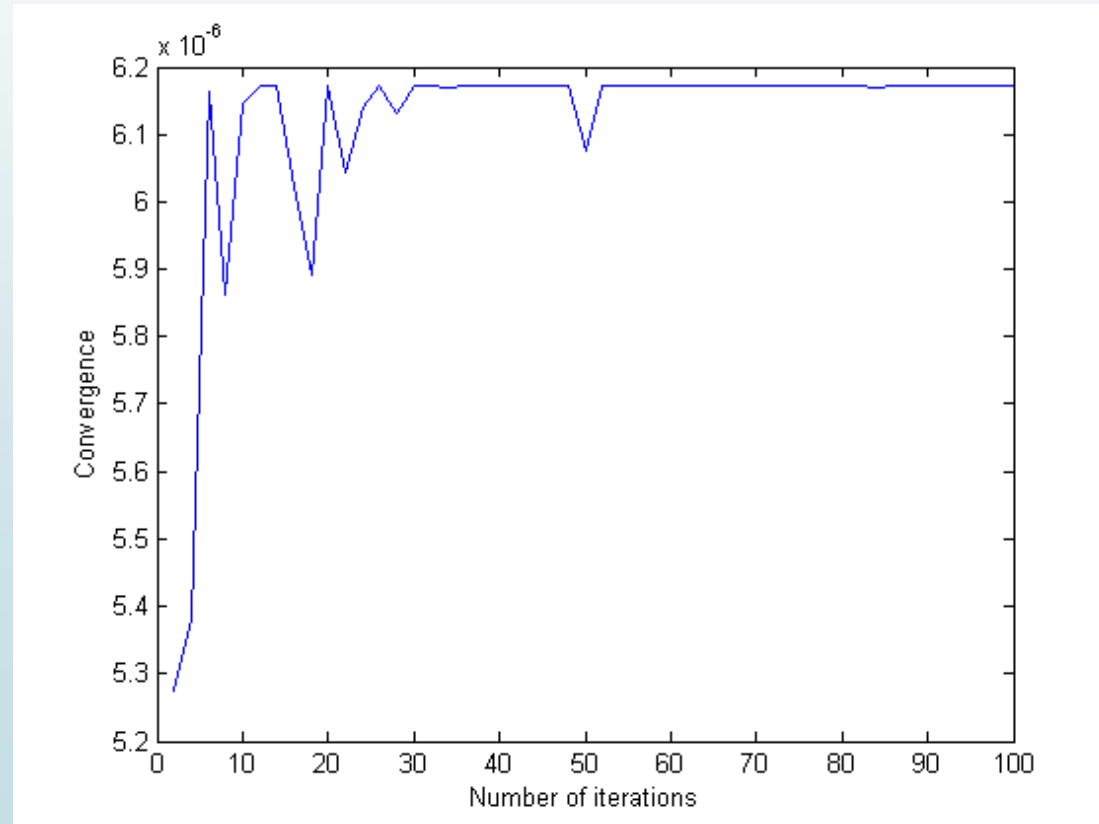


Image Courtesy:

<http://file.scirp.org/Html/1-8302163%5C4922370b-3e66-41cb-93e7-51d0cc0e30f9.jpg>

# Results

## ➤ Genetic Algorithm Convergence Graphs



# Optimized values for C and C<sub>p</sub>

The following optimized values were obtained for C and C<sub>p</sub>

- $C = 98.67 \text{ kNs/m}$
- $C_p = 30.58 \text{ kNs/m}$
- When we use above values in the equations and find out the Wz index it comes out between “2-2.5” ie Clearly noticeable to “More pronounced but not unpleasant” range.



# References

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Thank You